



Material Safety Data Sheet

WHMIS (Pictograms)	WHMIS (Classification)	Protective Clothing	TDG (pictograms)
	D-2A, D-2B		

Section 1. Chemical Product and Company Identification	
Product Name	API MODIFIED THREAD COMPOUND
Synonym	Not available
Manufacturer	PETRO-CANADA P.O. Box 2844 Calgary, Alberta T2P 3E3
Material Uses	API Modified Thread Compound is used in drilling operations for the lubrication of casing, tubing, and line pipe, as protection for threads and as a sealant against drilling fluids.
Code	650-775, THRED
DSL	See Section 15
TSCA	See Section 15
In case of Emergency	Petro-Canada: 403-296-3000 Canutec Transportation: 613-996-6666 Poison Control Centre: Consult local telephone directory for emergency number(s).

Section 2. Composition and Information on Ingredients					
			Exposure Limits (ACGIH)		
Name	CAS #	% (W/W)	TLV-TWA(8 h)	STEL	CEILING
1) Lead	7439-92-1	29-31	0.05 mg/m ³	Not established	Not established
2) Zinc	7440-66-6	11.6-12.8	10 mg/m ³	Not established	Not established

Section 3. Hazards Identification.	
Potential Health Effects	Skin and eye contact may cause irritation. May have laxative effect via ingestion. This product has a low vapour pressure and is not expected to present an inhalation exposure at ambient conditions. Upon heating to high temperatures, or mechanical actions which may produce vapours or mists, inhalation of product may cause irritation of the breathing passages. This product contains a cancer causing agent. For more information, refer to Section 11.

Section 4. First Aid Measures	
Eye Contact	IMMEDIATELY flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek medical attention.
Skin Contact	Remove contaminated clothing - launder before reuse. Wash gently and thoroughly the contaminated skin with running water and non-abrasive soap. High pressure grease gun is capable of injecting grease through the skin. Grease gun injuries require immediate physician assessment. Seek medical attention.
Inhalation	Evacuate the victim to a safe area as soon as possible. If the victim is not breathing, perform artificial respiration. Allow the victim to rest in a well ventilated area. Seek medical attention.
Ingestion	DO NOT induce vomiting because of danger of aspirating liquid into lungs. Seek medical attention.
Note to Physician	Not available

Section 5. Fire-fighting Measures	
Flammability	Not flammable at ambient temperatures.
Flash Points	Mineral Oil Blend: OPEN CUP: 250°C (482°F) (Cleveland)
Fire Hazards in Presence of Various Substances	Not available
Products of Combustion	Carbon oxides (CO, CO ₂), nitrogen oxides (NO _x), sulphur oxides (SO _x), metallic oxides, smoke and irritating vapours as products of incomplete combustion.
Fire Fighting Media and Instructions	NAERG96, GUIDE 171, Substances (low to moderate hazard). If tank, rail car or tank truck is involved in a fire, ISOLATE for 800 meters (0.5 mile) in all directions; also, consider initial evacuation for 800 meters (0.5 mile) in all directions. Shut off fuel to fire if it is possible to do so without hazard. If this is impossible, withdraw from area and let fire burn out under controlled conditions. Withdraw immediately in case of rising sound from venting safety device or any discolouration of tank due to fire. Cool containing vessels with water spray in order to prevent pressure build-up, autoignition or explosion. SMALL FIRE: use DRY chemicals, foam, water spray or CO ₂ . LARGE FIRE: use water spray, fog or foam. For small outdoor fires, portable fire extinguishers may be used, and self contained breathing apparatus (SCBA) may not be required. For all indoor fires and any significant outdoor fires, SCBA is required. Respiratory and eye protection are required for fire fighting personnel.
Flammable Limits	LOWER: 0.9% UPPER: 7%
Auto-Ignition Temperature	>260°C (500°F)
Explosion Hazards in Presence of Various Substances	Do not cut, weld, heat, drill or pressurize empty container. Containers may explode in heat of fire.

Section 6. Accidental Release Measures

Material Release or Spill	NAERG96, GUIDE 171, Substances (low to moderate hazard). ELIMINATE ALL IGNITION SOURCES. Avoid contact. Stop leak if without risk. Contain spill. Absorb with inert absorbents, dry clay, or diatomaceous earth. Avoid inhaling dust of diatomaceous earth for it may contain silica in very fine particle size, making this a potential respiratory hazard. Place used absorbent in closed metal containers for later disposal or burn absorbent in a suitable combustion chamber. DO NOT FLUSH TO SEWERS, STREAMS OR OTHER BODIES OF WATER. Check with applicable jurisdiction for specific disposal requirements of spilled material and empty containers. Notify the appropriate authorities immediately.
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Section 7. Handling and Storage

Handling	Keep away from sources of ignition. DO NOT reuse empty containers without commercial cleaning or reconditioning. Practice good personal hygiene. Wash hands after handling and before eating. Launder work clothes frequently. Discard saturated leather goods.
Storage	Keep container closed when not in use. Store in tightly closed containers in cool, dry, isolated, well-ventilated area, and away from incompatibles.

Section 8. Exposure Controls/Personal Protection

Engineering Controls	For normal application, special ventilation is not necessary. If user's operations generate vapours or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit. Make-up air should always be supplied to balance air removed by exhaust ventilation. Ensure that eyewash station and safety shower are close to work-station.
Personal Protection - <i>The selection of personal protective equipment varies, depending upon conditions of use.</i>	
Eyes	Eye protection (i.e., safety glasses, safety goggles and/or face shield) should be determined based on conditions of use. If product is used in an application where splashing may occur, the use of safety goggles and/or a face shield should be considered.
Body	Wear appropriate clothing to prevent skin contact. As a minimum long sleeves and trousers should be worn.
Respiratory	Where concentrations in air may exceed the occupational exposure limits given in Section 2 (and those applicable to your area) and where engineering, work practices or other means of exposure reduction are not adequate, NIOSH approved respirators may be necessary to prevent overexposure by inhalation.
Hands	Wear appropriate chemically protective gloves. When handling hot product ensure gloves are heat resistant and insulated.
Feet	Wear appropriate footwear to prevent product from coming in contact with feet and skin.
Exposure Limits	Consult local, state, provincial or territory authorities for acceptable exposure limits. This product is not expected to form a mist based on its properties and expected use.

Section 9. Physical and Chemical Properties

Physical State and Appearance	Paste.	Viscosity	Mineral Oil Blend: 103.3 cSt @ 40°C, 11.50 cSt @ 100°C, VI=98
Colour	Brown-Black.	Pour Point	Mineral Oil Blend: -15°C
Odour	Light petroleum odour.	Softening Point	Not available
Odour Threshold	Not available	Dropping Point	138°C
Boiling Point	>274°C (525.2°F)	Penetration	325
Specific Gravity	Mineral Oil Blend: 0.8741 kg/L @ 15°C (59°F).	Oil / Water Dist. Coeff.	Not available
Vapor Density	Not available	Ionicity (in water)	Not available
Vapor Pressure	<0.01 kPa @ 20°C (<0.01 mmHg @ 68°F).	Dispersion Properties	Not available
Volatility	Non-volatile.	Solubility	Not available

Section 10. Stability and Reactivity

Corrosivity	Not available		
Stability	The product is stable under normal handling and storage conditions.	Hazardous Polymerization	Will not occur under normal working conditions.
Incompatible Substances / Conditions to Avoid	Reactive with oxidizing agents, metal reactive agents and acids.	Decomposition Products	May release COx, NOx, SOx, metallic oxides, mineral oxides, smoke and irritating vapours when heated to decomposition.

Section 11. Toxicological Information

Routes of Entry	Skin contact, eye contact, inhalation and ingestion.
Acute Lethality	Not available
Chronic or Other Toxic Effects	
Dermal Route:	Prolonged or repeated contact may cause skin irritation.
Inhalation Route:	Negligible breathing hazard at normal temperatures (up to 38°C) or recommended blending temperatures. Elevated temperatures or mechanical action may form vapours, mists or fumes. Inhalation of oil mists or vapours from hot oil may cause irritation of the upper respiratory tract.
Oral Route:	Low toxicity; has laxative effect.
Eye Irritation/Inflammation:	Eye contact may cause irritation.
Immunotoxicity:	Not available
Skin Sensitization:	This product is not expected to be a skin sensitizer, based on the available data and the known hazards of the components.
Respiratory Tract Sensitization:	This product is not expected to be a respiratory tract sensitizer, based on the available data and the known hazards of the components.
Mutagenic:	Positive results in chromosomal aberrations. [Lead]
Reproductive Toxicity:	Causes reproductive effects. [Lead]
Teratogenicity/Embryotoxicity:	Known to be a teratogen / embryotoxin. [Lead acetate]
Carcinogenicity (ACGIH):	ACGIH A3: animal carcinogen. [Lead]
Carcinogenicity (IARC):	IARC Group 2B: possibly carcinogenic to humans. [Lead]
Carcinogenicity (NTP):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by NTP.
Carcinogenicity (IRIS):	Not available
Carcinogenicity (OSHA):	This product is not known to contain any chemicals at reportable quantities that are listed as carcinogens by OSHA.
Other Considerations	No additional remark.

Section 12. Ecological Information

Environmental Fate	Not available	Persistence/ Bioaccumulation Potential	Not available
BOD5 and COD	Not available	Products of Biodegradation	Not available
Additional Remarks	No additional remark.		

Section 13. Disposal Considerations


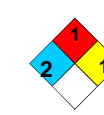
Waste Disposal	Preferred waste management priorities are: (1) recycle or reprocess; (2) incineration with energy recovery; (3) disposal at licensed waste disposal facility. Ensure that disposal or reprocessing is in compliance with government requirements and local disposal regulations. Consult your local or regional authorities.
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Section 14. Transport Information

TDG Classification	Environmentally hazardous substances, liquid, n.o.s. (lead), 9.2, UN3082, PG: III	Special Provisions for Transport	Special provisions # 16. See the Canadian Transportation of Dangerous Goods Act and Regulations, Schedule III.
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Section 15. Regulatory Information

Other Regulations	<p>This product is acceptable for use under the provisions of WHMIS-CPR. All components of this formulation are listed on the CEPA-DSL (Domestic Substances List).</p> <p>All components of this formulation are listed on the US EPA-TSCA Inventory.</p> <p>All components of this product are on the European Inventory of Existing Commercial Chemical Substances (EINECS).</p> <p>This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.</p> <p>Please contact Product Safety for more information.</p>
DSD/DPD (Europe)	Not evaluated.

DSD/DPD (Europe) (Pictograms)	NOT EVALUATED FOR EUROPEAN TRANSPORT NON ÉVALUÉ POUR LE TRANSPORT EUROPÉEN.	DOT (U.S.A) (Pictograms)									
HMIS (U.S.A.)	<table border="1"> <tr><td>Health Hazard</td><td>2*</td></tr> <tr><td>Fire Hazard</td><td>1</td></tr> <tr><td>Reactivity</td><td>1</td></tr> <tr><td>Personal Protection</td><td>B</td></tr> </table>	Health Hazard	2*	Fire Hazard	1	Reactivity	1	Personal Protection	B	NFPA (U.S.A.)	 <p>Health Fire Hazard Reactivity Specific hazard</p>
Health Hazard	2*										
Fire Hazard	1										
Reactivity	1										
Personal Protection	B										

Section 16. Other Information

References Available upon request.
* Marque de commerce de Petro-Canada - Trademark

Glossary

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| <p>ACGIH - American Conference of Governmental Industrial Hygienists
 ADR - Agreement on Dangerous goods by Road (Europe)
 ASTM - American Society for Testing and Materials (
 BOD5 - Biological Oxygen Demand in 5 days
 CAN/CGA B149.2 Propane Installation Code
 CAS - Chemical Abstract Services
 CEPA - Canadian Environmental Protection Act
 CERCLA - Comprehensive Environmental Response, Compensation and Liability Act
 CFR - Code of Federal Regulations
 CHIP - Chemicals Hazard Information and Packaging Approved Supply List
 COD5 - Chemical Oxygen Demand in 5 days
 CPR - Controlled Products Regulations
 DOT - Department of Transport
 DSCL - Dangerous Substances Classification and Labeling (Europe)
 DSD/DPD - Dangerous Substances or Dangerous Preparations Directives (Europe)
 DSL - Domestic Substance List
 EEC/EU - European Economic Community/European Union
 EINECS - European Inventory of Existing Commercial Chemical Substances
 EPCRA - Emergency Planning and Community Right to Know Act
 FDA - Food and Drug Administration
 FIFRA - Federal Insecticide, Fungicide and Rodenticide Act
 HCS - Hazardous Communication System
 HMIS - Hazardous Material Information System
 IARC - International Agency for Research on Cancer</p> | <p>IRIS - Integrated Risk Information System
 LD50/LC50 - Lethal Dose/Concentration kill 50%
 LDLo/LCLo - Lowest Published Lethal Dose/Concentration
 NAERG'96 - North American Emergency Response Guide Book (1996)
 NFPA - National Fire Prevention Association
 NIOSH - National Institute for Occupational Safety & Health
 NPRI - National Pollutant Release Inventory
 NSNR - New Substances Notification Regulations (Canada)
 NTP - National Toxicology Program
 OSHA - Occupational Safety & Health Administration
 PEL - Permissible Exposure Limit
 RCRA - Resource Conservation and Recovery Act
 SARA - Superfund Amendments and Reorganization Act
 SD - Single Dose
 STEL - Short Term Exposure Limit (15 minutes)
 TDG - Transportation Dangerous Goods (Canada)
 TDLo/TCLo - Lowest Published Toxic Dose/Concentration
 TLM - Median Tolerance Limit
 TLV-TWA - Threshold Limit Value-Time Weighted Average
 TSCA - Toxic Substances Control Act
 USEPA - United States Environmental Protection Agency
 USP - United States Pharmacopoeia
 WHMIS - Workplace Hazardous Material Information System</p> |
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Information Contact Lubricants:
Western Canada, telephone: 1-800-661-1199; fax: (780) 464-9564
Ontario & Central Canada, telephone: 1-800-268-5850 and (905) 822-4222; fax: 1-800-201-6285
Quebec & Eastern Canada, telephone: 1-800-576-1686; fax: 800-201-6285
For Product Safety Information: (905) 804-4752

Prepared by Product Safety - TAR on 11/7/2001.
Data entry by Product Safety - JDW.

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